



INSTALLATION SUPPLEMENT FOR 3" BELT DRIVE

BEFORE INSTALLING THE INSERT, BE SURE THAT YOU DO NOT REQUIRE AN OFFSET FRONT PULLEY FOR A WIDE TIRE OFFSET TRANSMISSION APPLICATION. THIS PULLEY CAN BE USED FOR AN OFFSET APPLICATION WITH THE PROPER INSERT. OFFSET INSERT KITS ARE AVAILABLE FROM 1/4" to 2"



Pulley pictured with stock inset

1. Place insert into pulley as shown.
2. Using a drift punch or press, install the 3/4" roll pins into the 3 non-threaded smaller holes on the insert from the top side of pulley.
3. From the inside, install and Loctite® bolts and washers so that they are secure.
4. Install front pulley assembly in accordance with installation instructions supplied with belt drive. Pictured below are BDL's insert kits which can be used with this pulley.



IN-250	1/4"
IN-500	1/2"
IN-750	3/4"
IN-1000	1"
IN-1250	1-1/4"
IN-1500	1-1/2"
IN-1750	1-3/4"
IN-2000	2"

WARNING: Use of this insert is at the user's discretion. BDL assumes no responsibility for the use of this insert. It is the user's responsibility to determine if the extension of the pulley is safe, practical and prudent.